

# Activated Carbon to Improve the Performance of Membrane Processes for the Extraction and Elimination of Methylene Blue Pollutant

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## Abstract

In the last few years, membrane technologies have experienced a considerable growth, due to their numerous uses and their advantages over other conventional techniques. The membrane processes present today an important research topic, especially affinity polymer membranes, very adapted to oriented processes. Methylene blue is one of the most widely used dyes in various fields such as chemistry, medicine, dentistry and the dye industry. Our objective is to develop a polymeric inclusion membrane for methylene blue extraction and recovery processes, assisted by activated carbon. We developed a membrane based on a mixed polymer support, polyvinylidene fluoride (PVDF), polyvinylpyrrolidone (PVP), and the amphiphilic molecule Tween 20 (TW20) as extractive agent (EA). In order to quantify the performance of developed membrane, macroscopic parameters such as initial flux  $J_0$ , and permeability  $P$ , as well as microscopic parameters such as association constant  $K_{ass}$ , and diffusion apparent coefficient  $D^*$ , were determined. Then, we determined the activation parameters, energy ( $E_a$ ), enthalpy ( $\Delta H^{\#}_{ass}$ ), and entropy ( $\Delta S^{\#}$ ). Finally, we studied the effect of activated carbon on the evolution of processes carried out and the performance of the membrane, and we observe a very clear improvement. The obtained results indicate that the membrane developed for the studied processes has a real potential for the techniques of separation and pre concentration.

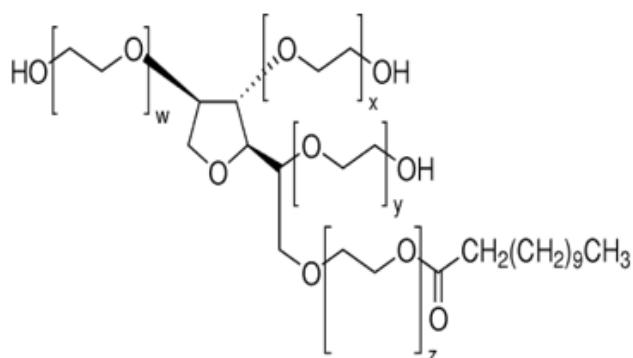
**Keywords:** Methylene blue; Polymer inclusion membrane; Permeability; Extraction

## Introduction

Methylene blue or methylthioninium chloride is an organic compound whose name in systematic nomenclature is 3,7-bis-(dimethylamino) phenazathionium. It is the most commonly used dye in the dyeing of cotton, wood and silk [1]. It was first synthesized by Heinrich Caro in 1876. This compound can be prepared by treating dimethyl-4-phenylenediamine with hydrogen sulfide dissolved in hydrochloric acid and then oxidizing it with chloride ferric [2].

It is not highly dangerous but has a harmful effect on living organisms [3] and waters [4]. Acute exposure to this product will cause skin irritation and permanent eye damage, rapid or difficult breathing [4] and increased heart rate by inhalation [5], irritation of the gastrointestinal tract [6], nausea, profuse sweating, mental confusion, cyanosis and necrosis of human tissues by digestion [4,5]. Membrane separation process is an effective way for the extraction and recovery of methylene blue from wastewater produced by the textile industry (low energy consumption and use of simple efficiency techniques) [7].

For this work, is to adopt the PIM membrane type for the extraction and recovery of methylene blue. The adopted polymer membrane was developed based on a mixed polymer support, polyvinylidene fluoride (PVDF), polyvinylpyrrolidone (PVP), and Tween 20 (TW20) as extractive agent (EA) (Figure 1).



**Figure 1:** Structure of extractive agent Tween20 ( $x+y+z = 20$ ).

The aims are to study the influence of the initial concentration of methylene blue on the microscopic parameters (permeability  $P$ , flux  $J$ ) and the macroscopic parameters (diffusion coefficient  $D^*$  and association constant  $K_{ass}$ ). Secondly, we will study the influence of temperature on the determination of the activation parameters (Energy  $E_a$ , entropy  $\Delta S^\ddagger$ , enthalpy  $\Delta H^\ddagger$ ) and the effect of activated carbon.

## Material and Methods

### Calculation

Permeability  $P$  and initial flux  $J_0$  are calculated from the following relationships [8,9]:

$$P(t-t_\ell) = \left( \frac{\ell^* V}{2^* S} \right) \ln \left( \frac{C_0}{C_0 - 2C_r} \right) \quad (1)$$

$$P = a^* V^* \ell / 2^* \text{ and } J_0 = P^* C_0 / \ell \quad (2)$$

$a$ : the slope experimental value of the straight lines  $-\ln(C_0 - 2C_r) = f(t)$ .  $\ell$ : the membrane thickness.  $S$ : the membrane active area in contact with the aqueous solutions.  $V$ : the receiving phase volume. The microscopic parameters  $K_{ass}$  and  $D^*$  are determinate according to the following relationships:

$$1/J_0 = 1/D^* \left( \left( \frac{1}{[T]_0} K_{ass}^* C_0 \right) + 1/[T]_0 \right) \quad (3)$$

$$K_{ass} = \text{intercept}(oo) / \text{slope}(p) \text{ and } (1/oo)^* \left( 1/[T]_0 \right) \quad (4)$$

With  $p$  and  $oo$  are slope and intercept experimental values of the straight line

$1/J_0 = f(1/C_0) \cdot [T]_0$ : the fixed total concentration of the extractive agent in the membrane phase.

The values of  $P$  and  $J_0$  are used to quantify the performance of PIM membrane. The initial flux ( $J_0$ ) is a function of extractive agent concentration in the organic phase of the membrane and evolves according to a saturation law with the initial concentration ( $C_0$ ) of the substrate. The values of  $K_{ass}$  and  $D^*$  are used to analyze the mechanism of substrate migration through the membrane phase

based on the interaction of the substrate ( $S$ ) with the extracting agent ( $T$ ), and this migration step is the rate-determining step.

The activation parameters  $E_a$ ,  $\Delta H^\ddagger$ , and  $\Delta S^\ddagger$  are related to the transition state of the interaction step of the substrate ( $S$ ) with the extracting agent ( $T$ ). Previous investigations [10,11] have demonstrated that the initial flux  $J_0$  evolves with temperature according to the Arrhenius relationship (Eq. 5).

$$J_0 = A_j e^{\left( \frac{-E_a}{RT} \right)} \quad (5)$$

After linearization we have:

$$\ln J_0 = -E_a / R X (1/T) + \ln A_j \quad (6)$$

The slope ( $p$ ) and intercept ( $oo$ ) of the linear function  $\ln(J_0) = f(1/T)$  are used to calculate the values of  $E_a$  and  $A_j$ , which are used to determine the activation enthalpy ( $\Delta H^\ddagger$ ) and entropy ( $\Delta S^\ddagger$ ) of the transition state, according to the transition state theory (Eyring theory) (Eq. 7).

$$\Delta H^\ddagger = E_a - 2500 \left( J \text{ mol}^{-1} \right) \text{ and } \Delta S^\ddagger = R X (\ln A_j - 30.46) \left( J \text{ mol}^{-1} \cdot K^{-1} \right) \text{ at } 298K \quad (7)$$

Therefore, these activation parameters ( $E_a$ ,  $\Delta H^\ddagger$ ,  $\Delta S^\ddagger$ ) are important to understand the mechanism of these oriented processes through affinity polymer membranes. The activation parameters quantify the performance of adopted PIM and determine the nature of interactions between the substrate and the extracting agent.

### Chemicals

All chemicals, reagents and solvents were pure commercial products (Aldrich, Fluka) of analytical quality. In addition, polyvinylidene fluoride (PVDF) obtained from Alfa Aesar was used as polymeric support.

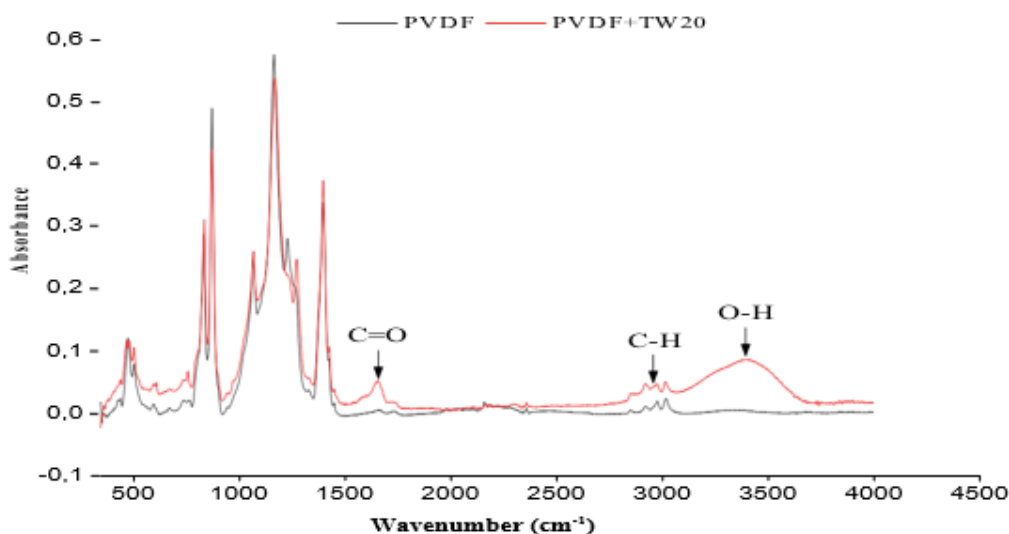
### Extraction experiments

The kinetic study of the studied process was performed using a device equipped with two glass compartments ("feeding" and "receiving") [9,12,13]. The feeding phase contains methylene blue and the receiving phase contains distilled water. The membrane used was clamped between these two compartments. The device was immersed in a thermostatic bath with magnetic stirring in both compartments. Every hour, a negligible amount of water was taken with a micropipette to follow the evolution of the absorbance in the receiving phase as a function of time by ultraviolet-visible spectroscopy.

## Results and Discussion

### Characterization of the developed membranes by FTIR

The PVDF-PVP-Tw20 membrane was analyzed by Fourier transform infrared spectroscopy (FTIR) after being dried for 48 hours to remove residual water and solvent. A JASCO FT/IR-4600 spectrometer was used to record the FTIR spectra (Figure 2).



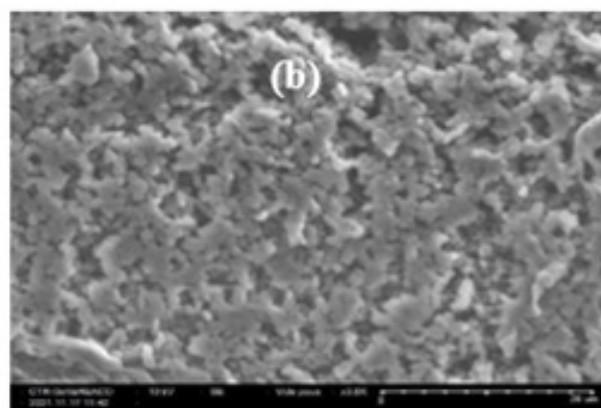
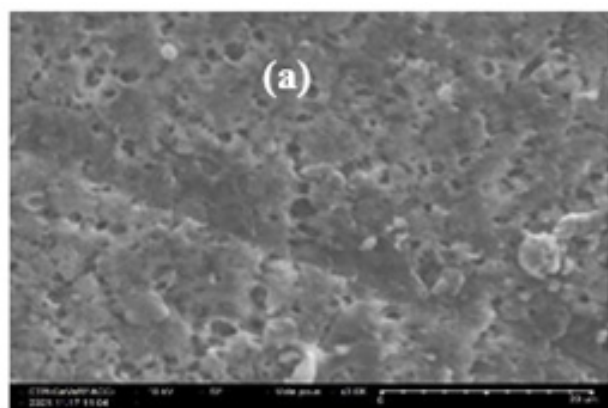
**Figure 2:** Fourier transform infrared-attenuated total reflection spectra of the membranes, PVDF support and PVDF-TW20.

Broad and clear absorption bands at 3450 $\text{cm}^{-1}$  and 1700 $\text{cm}^{-1}$  appear due to the alcohol (OH) moiety and the C=O vibration of Tw20, proving that the extractive agent was well inserted into the PVDF membrane surface.

#### Characterization of the elaborated membranes by SEM

Figures 3 show the SEM surface of the support polymer PVDF alone and developed PVDF-TW20 membrane. These images very

clearly indicate the different porous surfaces. The insertion of the extractive agent amphiphilic molecule changes the morphology of the membrane. The pore size increases as well as the porosity of the membrane.



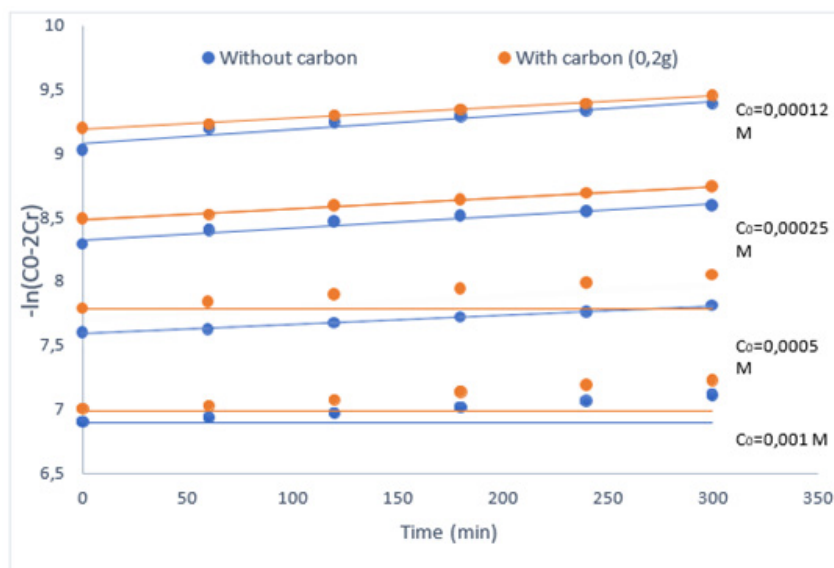
**Figure 3:** (a) SEM image PVDF alone surface.  
(b) SEM image PVDF-TW20 surface.

#### Effect of initial substrate concentration $C_0$ without and with activated carbon

In this section, the influence of the initial concentration of substrate  $C_0$  (0.001M, 0.0005M, 0.00025M, 0.00012M) on the evolution of the different parameters related to the facilitated extraction processes of BM through the PIM membrane (PVDF-TW20) containing TW20 as extractant, under similar operating conditions (pH=3, T=298 K, support: PVDF) and then the influence

of activated carbon on the same parameters and condition was examined by adding 0.2g of activated carbon in the receiver phase. Figure 4 show the evolution of the kinetic function  $-\ln(C_0 - 2Cr) = f(t)$  [14].

According to the graphs shown in Figure 4, we clearly observe the linear straight lines of the variation of  $-\ln(C_0 - 2Cr)$  as a function of time. From the slopes of these straight lines, the values of the parameters P and  $J_0$  are calculated and presented in Table 1.

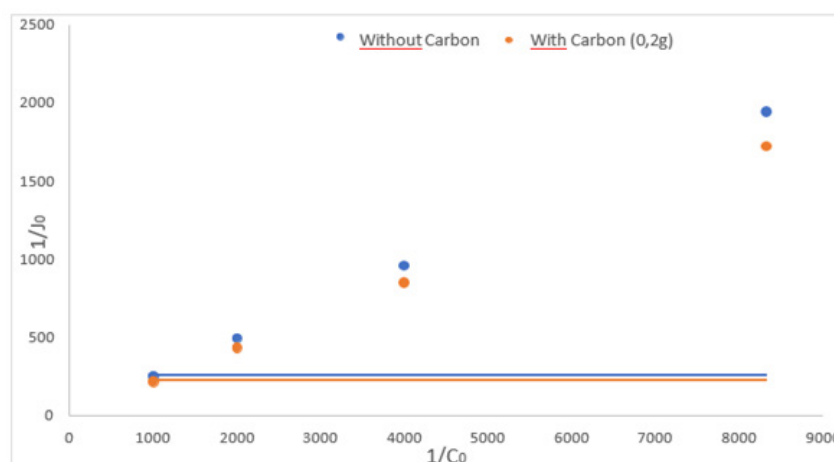


**Figure 4:** Evolution of the kinetic function  $-\ln(C_0-2Cr) = f(t)$  for the facilitated extraction BM without and with carbon. pH=3, and T=298 K.

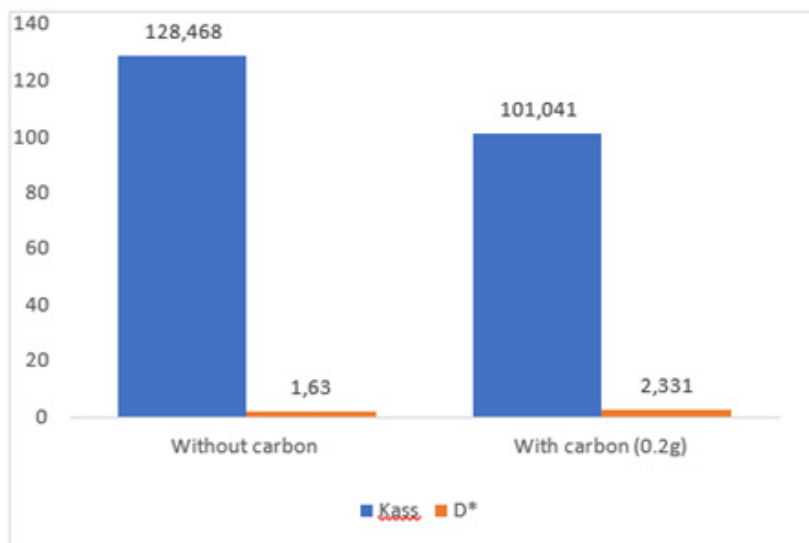
**Table 1:** Evolution of the membrane performance for the extraction-oriented processes of BM in the presence of the active carbon in the receiving phase, pH=3 and T=298K.

	Initial Substrate Concentration $C_0$ (mmol. L <sup>-1</sup> )	$P \times 10^7$ (cm <sup>2</sup> .s <sup>-1</sup> )	$J_0 \times 10^7$ (mmol/s. cm <sup>2</sup> )
Without carbon	1	9.9	0.39
	0.5	10.17	0.2
	0.25	10.48	0.1
	0.12	10.74	0.05
With carbon (0.2g)	1	11.54	0.46
	0.5	11.61	0.23
	0.25	11.8	0.11
	0.12	12.14	0.05

It can be seen that the permeability and initial flux values are related to the presence of activated carbon introduced in the receiving phase. Therefore, the activated carbon improves the performance of the membrane. This result is certainly due to the adsorption process of the BM molecules by the activated carbon in the receiving phase, which improves the performance of the elaborated membrane. To perform accurate interpretations and performance comparisons of these membranes, the Lineweaver-Burk method was adopted and the function  $1/J_0 = f(1/C_0)$  have been studied (Figure 5), and in order to calculate and analyze the evolution of the microscopic parameters  $K_{ass}$  and  $D^*$  relating to the diffusion movement of the substrate molecules in the membrane phase. Using the values of the slopes and intercepts for the line segments obtained in Figure 5, the values of  $K_{ass}$  and  $D^*$  parameters could be determined, all obtained values are presented by the histograms in Figure 6.



**Figure 5:** Lineweaver-Burk representations curves ( $1/J_0 = f(1/C_0)$ ) for the extraction-oriented processes of BM substrate without and with carbon through the PIM membrane pH=3 and T=298K.



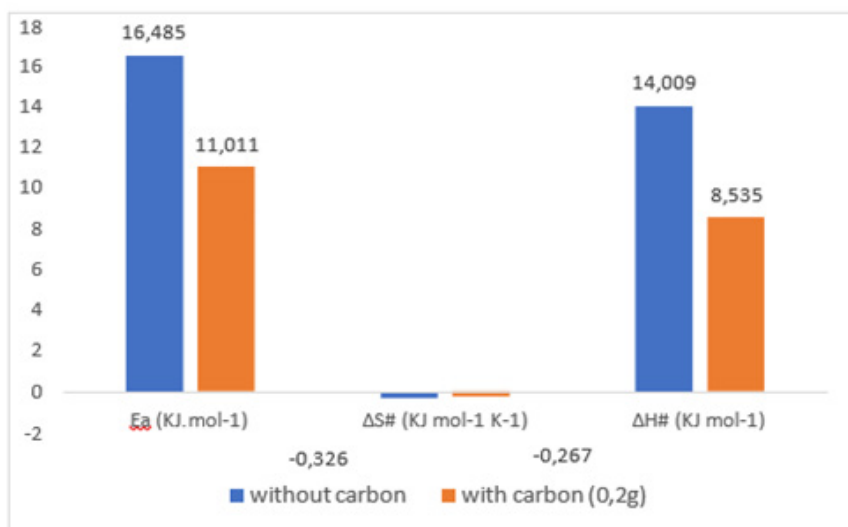
**Figure 6:** Evolution graphical representation of the microscopic parameters  $K_{ass}$  and  $D^*$  relating to facilitated extraction of BM.

According to Figure 6, the activated carbon had a strong influence on the evolution of  $K_{ass}$  and  $D^*$ . It caused an increase in the diffusion coefficient and a decrease in the association constant, which shows that the association-dissociation reactions between substrate and extractive agent occur very quickly in the presence of activated carbon, causing a strong diffusion of the substrate molecules through the membrane.

**Determination of activation parameters**

In order to examine the effects of the temperature factor on the performance of the membrane for the extraction of the BM substrate, studies were performed at three different temperatures (298, 303, and 308K) and at pH=3 (the optimal pH where the membrane is efficient). According to the calculation method described previously at  $T=298\text{ K}$ , the slopes of the line segments obtained by the representative of the kinetic function  $-\ln(C_0 - 2C_R) =$

$f(t)$  and the Lineweaver-Burk presentation  $1/J_0 = f(1/C_0)$  allowed us to determine the values of the energetic parameters  $E_a$ ,  $\Delta H_{ass}^\#$ , and  $\Delta S^\#$ . These parameters were related to the transition state of the association/dissociation reaction, which is the kinetically determining step in the mechanism of facilitated extraction processes. The obtained results are presented by the opposite Histograms (Figure 7). From the acquired results, it can be seen that the passage of the transition state linked to the association - dissociation reactions require little energy (11,01 Kj/mol), especially in case of presence of activated carbon in the receiving phase. The more negative values of the  $\Delta S^\#$  parameters mean that the movement of BM molecules across the membrane becomes increasingly organized and the interaction site (Substrate -TW20) changes from tridentate to bidentate in the presence of activated carbon



**Figure 7:** Energetic parameters without and with activated carbon.

## Conclusion

According to the kinetic and thermodynamic results, the transport of MB substrate through the membrane phase takes place according to the formation of an intermediate entity of substrate with extractive agent. The developed membrane revealed a efficiency performance for the studied processes. The analysis of the results relating to the influence of activated carbon on the performance of the studied processes, showed a clear improvement in the processes of extraction and recovery of BM through the elaborated polymer membrane.

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