

Preparation of Porous SiO₂-TiO₂-NiO Synthesized by the Sol-Gel Process and its Characterization

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Abstract

An experimental strategy was developed to obtain Si-Ti-Ni transparent sols via the sol-gel process. The sol was prepared from Si(OEt)₄, Ti(OBu)₄ and Nickel(II) acetylacetonate. The chelating agent (2,4 pentanedione, acacH) was employed to stabilize Ti precursor in order to control their chemical reactivity, avoiding precipitation. A prehydrolyzed tetraethyl orthosilicate (TEOS) sol was the Si source. The sol was characterized by UV-Vis and Fourier Transform Infrared Spectroscopy (FTIR) spectroscopies. The solids treated were characterized by FTIR. Assignments of the simultaneous formation of the Si-O-Ti and Si-O-Ni bonds were done. The sol was polymerized at room temperature (293 K) to obtain gels and these were dried and treated at 673, 773 and 873 K in air. The characterization techniques were, X-ray Diffraction (XRD), Scanning Electron Microscopy (SEM), ²⁹Si Magic Angle Spinning Nuclear Magnetic Resonance (MAS NMR). The surface area of the solids was determined by N₂ adsorption/desorption isotherms. The corresponding average pore diameter was evaluated using the methods BJH, DA and HK. These models were used because all together cover the full range of the pore size. The purpose of producing porous polymeric system of SiO₂-TiO₂-NiO is to combine the properties of each of the oxides in a single material for use in catalytic reactions.

Keywords: Sol-Gel; SiO₂-TiO₂-NiO; Porous materials; Characterization techniques

Introduction

In recent decades, the synthesis and characterization of multi component materials has increased very rapidly [1]. The sol-gel method offers several advantages such as high purity of the final material, microstructure control, homogeneity on the molecular scale, and low-temperature preparation [2]. The goal of this research was to obtain porous SiO₂-TiO₂-NiO systems, based on a controlled hydrolysis-condensation process of the components. Silica nanomaterials have several important properties that make them a unique matrix for incorporating functional components [3]. Titanium dioxide is an attractive material in the field of photo catalysis and solar energy conservation, due to its chemical inertness, very good stability, compatibility with other materials, non-toxicity and environmentally-friendly nature [4].

The homogeneous incorporation of Ti into SiO₂ matrix is important to obtain materials that exhibit chemical, thermal, and mechanical stability. Nickel oxide (NiO) is a semitransparent p-type semiconducting material, due to its excellent chemical stability, magnetic and optical properties has a wide range of applications, such as electrochromic display devices, UV photo-detector, chemical sensors, and dye-sensitized solar cells [5]. Recently, supported NiO nanoparticles or thin films were suggested to be reactive for oxidative catalytic reactions, and much attention has been paid to the NiO-based catalysis [6]. Nickel oxide is among the most inexpensive good anode coloring materials, exhibiting relatively strong electrochromic properties and excellent contrast [7]. The synthesis of sols and gels on the formation of NiO/SiO₂ had produced composites with a controlled microstructure [8]. Several comparative studies have shown that in simulated physiological solutions NiTi is more resistant to chemical breakdown than 316L stainless steel [9], NiTi alloys have been recognized as desirable

materials for bone implants because of their excellent corrosion, wear resistance, biocompatibility, mechanical properties, and high strength to weight ratio [10], one SiO₂ film coating on the surface of TiNi can reduce the release of Ni ion to the human body [11]. Ni-based catalysts, with or without metal promoters or modifiers, are extensively studied with the objective of replacing much more expensive noble metals. The catalytic properties of the Ni/TiO₂-SiO₂ system have been reported in the literature for CO₂ reformation from methane to synthesis gas [12]. Therefore, we consider that the synthesis and characterization of a porous and homogeneous SiO₂-TiO₂-NiO material has multiple potential applications.

Experimental

The Si sol precursor was prepared by the HCl two-step catalyzed hydrolysis and condensation of Tetraethoxysilane (TEOS, Sigma Aldrich CAS: 78-10-4, 98%). TEOS was dissolved in anhydrous ethanol (EtOH, Sigma Aldrich CAS: 64-17-5) at room temperature and then deionized H₂O (Sigma Aldrich CAS: 7732-18-5) and a 1M Hydrochloric acid solution (CAS: 7647-01-0) were added. This solution was labeled A2 sol. The A2 sol was stirred and heated at 333K for 90min obtaining a stock sol. The molar ratios TEOS:EtOH:H₂O:HCl were 1.0:3.8:1.0:7×10⁻⁴. In the second step, more H₂O and HCl were added, so the final molar ratios TEOS:EtOH:H₂O:HCl were 1.0:3.8:5.1:6×10⁻³, respectively. The A2 sol was aged 2h and then mixed with Aluminum silicate hydroxide (Al₂Si₂O₅(OH)₄, Kaolin, Sigma Aldrich CAS: 1332-58-7), used as a molecular sieve to eliminate most of the H₂O molecules. The stock sol was filtered and recovered [13,14]. A solution composed of acach (Sigma Aldrich CAS: 123-54-6) in EtOH was added to a sol containing titanium tetrabutoxide (Ti(OBu)₄, Sigma Aldrich CAS: 5593-70-4) dissolved in EtOH. The mol ratio acach:Ti was 2:1. The A2 sol was added dropwise to the chelating Ti sol (addition time: three hours). Subsequently, the Ni precursor, Nickel(II) acetylacetonate (Sigma Aldrich CAS: 3264-82-2) dissolved in EtOH was added. The final molar ratios SiO₂:TiO₂:NiO were 90:8:2. All the reactions were performed at room temperature (298K). The sol was transparent and stable during the whole polymerization process.

Characterization techniques

A Perkin Elmer λ10 spectrophotometer was used to obtain the UV-Vis spectra in the 200-450nm region. Quartz cells were used and EtOH was the solvent.

The FTIR spectra of the sols were obtained using a Varian 640 IR spectrophotometer in the 4000-500cm⁻¹ region. The FTIR study of xerogels and oxides calcined was performed in the 2000-500cm⁻¹ region.

The X-ray diffractograms were obtained using D8 Bruker Advance equipment applying CuKα radiation (λ=1.5406Å) ranging from 5° to 70° to determine the possible crystalline structure of the treated samples.

The morphologies of the samples were observed by using a scanning electron microscope (JEOL, JSM 6510) operating at 20kV.

The analysis of the samples in regard to the temperature that the material supports was through the application of Thermogravimetry

with a team brand Perkin Elmer, model TGA400, with software Pyris; calibrating the equipment with the metals Alumel, Perkalloy and Fierro and initiating the heating at 303K up to a temperature of 1173K and with a heating ramp of 10K/min, in a nitrogen atmosphere. Calorimetry Scanning Difference (DSC) was applied, with a Mettler Toledo equipment, Model DSC1, with STAR software version 14.0; calibrating the equipment with three methods: for temperature adjustment, heat flow and total calibration; and initiating the heating at 123K up to a temperature of 773K and with a heating ramp of 10K/min, in a nitrogen atmosphere.

The N₂ adsorption/desorption isotherms of the xerogels treated at 673, 773 and 873K, were measured at 77K in a Belsorp-mini II equipment with software version 2.4.0. The samples were degassed with Helium at 573K for 12 hrs. The specific area of solids were calculated applying the BET method in the region of the relative pressure of 0.05 <P/Po<0.5.

The acquisition of the ²⁹Si spectrum was carried out in a Jeol 600MHz Nuclear Magnetic Resonance spectrophotometer model ECZ600R, using the pulse sequence Single pulse. For this, about 60mg of the sample was packed in a 3.2mm diameter rotor. The spectrum of ²⁹Si was acquired at 298K, with a relaxation time of 5 seconds, a pulse of 90° (10μs), 1024 scans and rotating at 15KHz.

Results and Discussion

The UV-Vis of the Si-Ti-Ni sol is shown in Figure 1. The sunlight's radiation of below 280nm is almost completely absorbed by the atmosphere. Therefore, the UV spectrum suggests that the sample can exhibit photocatalytic activity under atmospheric conditions [15]. The FTIR bands Assignment for Si-Ti-Ni sol (Figure 2) is given in Table 1. The CH₃ stretching of Si-O-CH₃ was found in the fresh sol at 1273cm⁻¹ and disappeared after thermal treatment at 673K (not shown here), as we expected due to the combustion of the organic groups [16]. The band at 910-960cm⁻¹ is due to the overlapping of vibrations of Si-OH, Si-O-Ti bonds [15] (932cm⁻¹) [17] and Si-O-Ni (960cm⁻¹) [18], this region widens as a result of heat treatment. The bands in the wave number range up 556cm⁻¹ are attributed to the deformation vibration of Si-O groups containing SiO₄ tetrahedra [19].

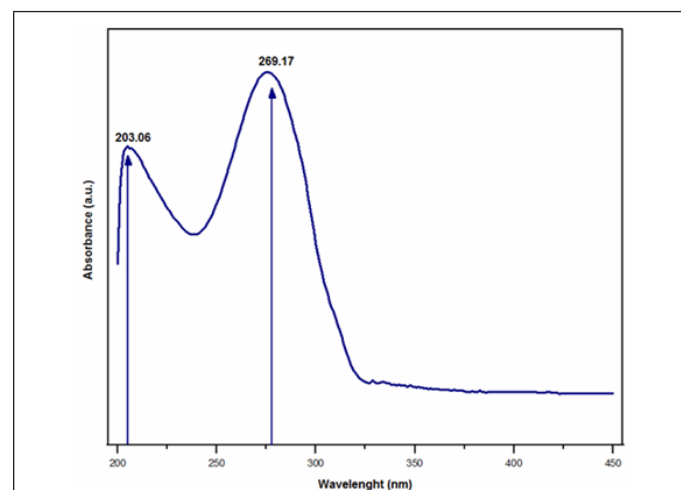


Figure 1: UV-Vis spectra of fresh Si-Ti-Ni sol.

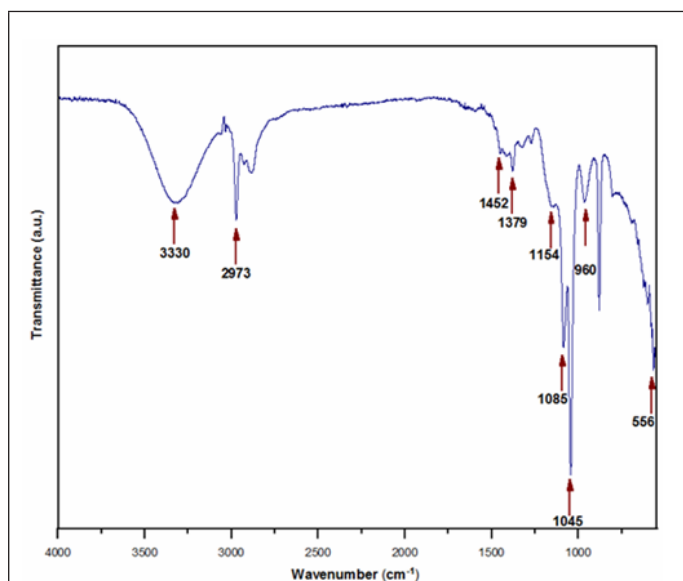


Figure 2: FTIR spectra of fresh Si-Ti-Ni sol.

Table 1: FTIR bands assignment in fresh Si-Ti-Ni sol.

Assignment	Wave Number (cm ⁻¹)
O-H stretching [27]	3330
C-H stretching [37]	2973
CH ₃ bending [36]	1452
C-O-M stretching [39]	1379
O-H stretching in Si-OH [38]	1154
Si-O stretching in linear Si-O-Si [39]	1085
Si-O stretching in Si-O-Si disiloxane [39]	1045

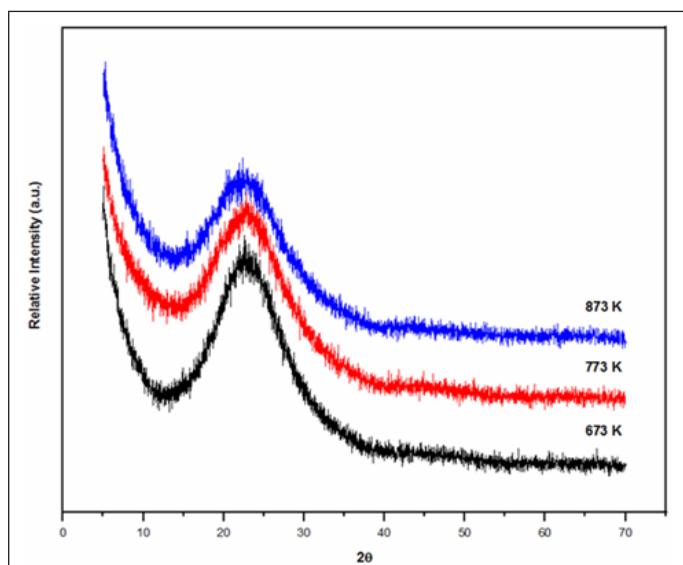


Figure 3: X-ray powder diffraction patterns at 673, 773 and 873K.

The Si-Ti-Ni powders analyzed by X-ray diffraction were found to be amorphous even at the temperature of 873K, Figure 3. The intense peak at $2\theta=22^\circ$ indicates that the SiO_2 peak has amorphous nature [20]. No other impurity peaks were present in the Si-Ti-Ni

powder. In X-ray diffraction patterns, the characteristic peaks of anatase $2\theta=25.6^\circ$ (101), 38.17° (004), 48.3° (200) and 54.36° (105) is consistent with the values on the JCPDS card (No: 04-0477) [21] or rutile $2\theta=27.6^\circ$ (110) [22], should not be observed for pure TiO_2 the transformation from anatase to rutile phase takes place at 873K. The three diffraction peaks are not observed at $2\theta=37.2^\circ$ (111), 43° (200) and 63° (220) [23], which are identified as reflections of a cubic structure of NiO, respectively [24,25]. Additional peaks from NiO were not observed which signifies that NiO was incorporated into the structure of the $\text{SiO}_2\text{-TiO}_2$ [26].

The scanning electron microscopy images of Si-Ti-Ni treated at 673, 773 and 873K showed a trimodal size distribution, consisting of big, medium and small faceted particles. The SEM of 773 and 873K are presented in Figure 4a & 4b, respectively. The smaller particles of less $1\mu\text{m}$, the medium $5\mu\text{m}$ and the larger ones are 20 and more μm . The morphology is well defined, showing different shapes, smooth and flat surfaces, faces and edges. The samples maintain the shape and sizes at 773 and 873K.

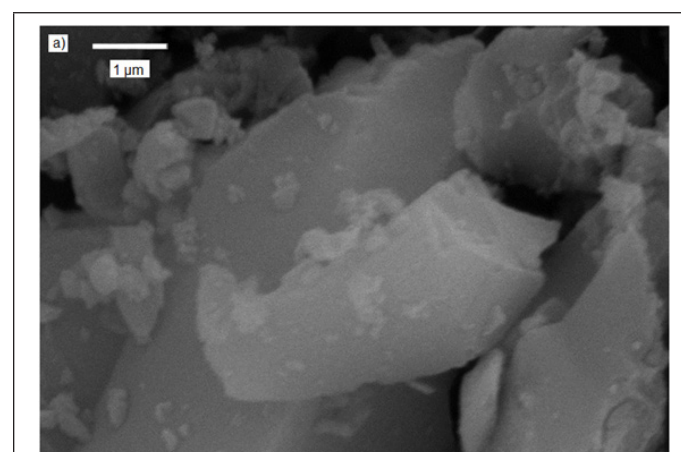


Figure 4(a): SEM photomicrograph of powders at 773K.

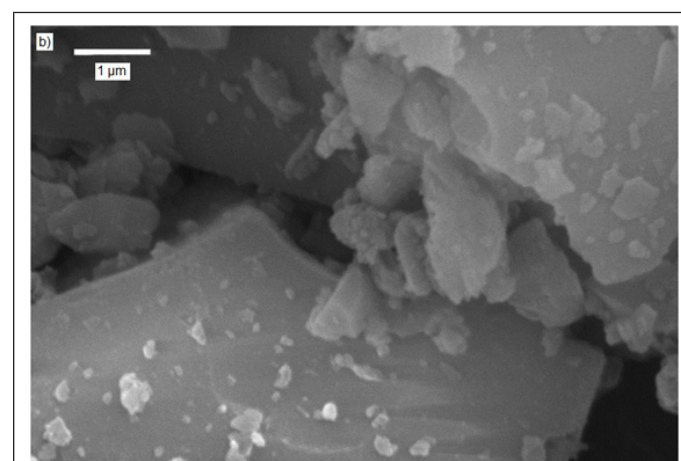


Figure 4(b): SEM photomicrograph of powders at 873K.

The materials synthesized were dried and later analyzed by thermal gravimetric analysis (TGA) and Differential Scanning Calorimetry (DSC). The TGA curve is shown in Figure 5. For a better description of the thermogravimetric study, it is divided into three temperature ranges.

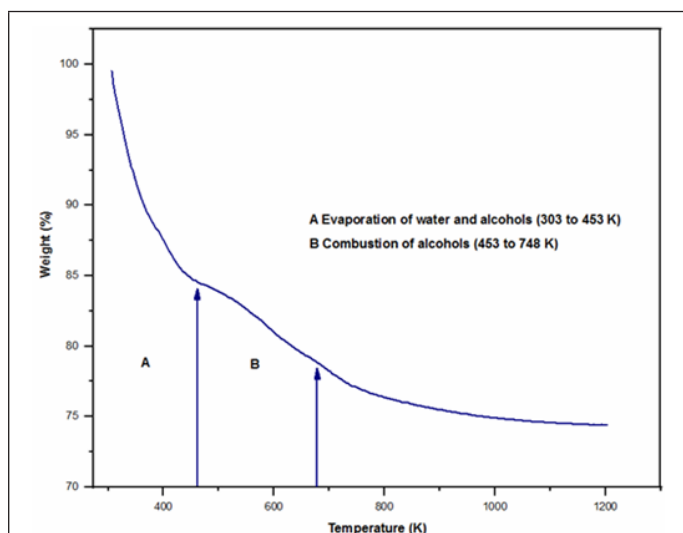


Figure 5: TGA curve of Si-Ti-Ni sample.

1. In the range of 303 to 453K, a greater weight loss is observed by evaporation of water and alcohols (ethanol and butanol) from silicon and titanium precursors (16%) [27]. Process that is justified by the endothermic peak at 365K present in the DSC (not shown here).
2. The second weight loss observed in the range of 453 to 748K associated to the combustion of alcohols (ethanol and butanol) as well as to groups ethoxide and peroxides of the condensation (7.5%) [28]. The DSC graph of this temperature range only shows one exothermic peak at 698K, which strengthens the aforementioned discussion.
3. Finally, in the temperature range 698 to 773K, a small weight change is observed, corresponding to the continuous dehydroxylation at high temperature of the formed material.

The isotherms for the samples at 673, 773 and 873K are shown in Figure 6. The first two samples exhibit a type I isotherm [29,30], indicating that micro porous material is present along with mesoporous one. The adsorbed volume gradually decrease between 673 and 773K, this temperature range correspond to the elimination of organic residue according the DSC graph. Sintering occurred during this calcining temperature range (773-873K). The sample treated at 873K exhibits characteristics of type IV isotherm that correspond to mesoporous materials [31]. The pore size distribution in the micro porous zone was evaluated using the method proposed by Dubinin-Astakhov (DA) [32], the pore size for the solids treated at 773 and 873K are shown in Figure 7. Horváth-Kawazo [33], the pore size distribution for the solid treated at 773K is shown in Figure 8. And for the solid treated at 873K in Figure 9. The pore size distribution in the mesopore zone was evaluated using the method proposed by Barret, Joiner and Halenda (BJH) [34]. The textural properties for the solids treated at 773 and 873K are shown in Table 2. There is a decrease in adsorbed volume and number of pores as a consequence of the heat treatment, even when at 873K the sintered material still has micropores. In the literature there are reported the calcined NiO at 873K embedded

in silica matrix shows a slightly higher BET surface area, $450\text{m}^2/\text{g}$, compared to that of the silica matrix itself, $400\text{m}^2/\text{g}$, suggesting that the NiO contributed somehow to increase the adsorption capacity [3]. Others authors reported that the surface area and average pore size of their NiO/TiO₂/SiO₂ system treated at 773K were $265.3\text{m}^2/\text{g}$ and 12.6nm, respectively [6].

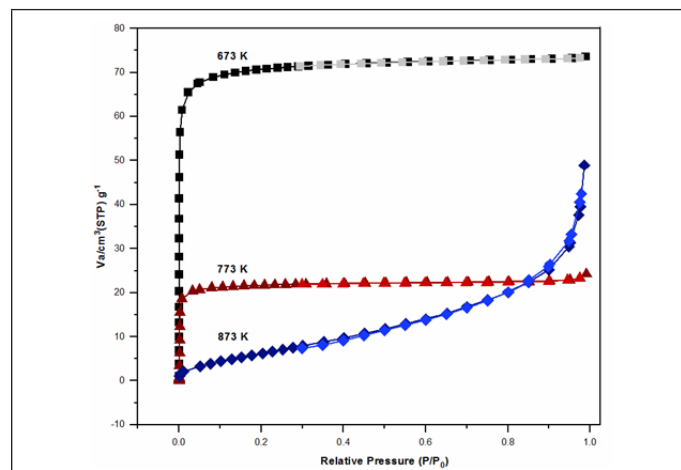


Figure 6: Nitrogen adsorption/desorption isotherms at: 673, 773 and 873K.

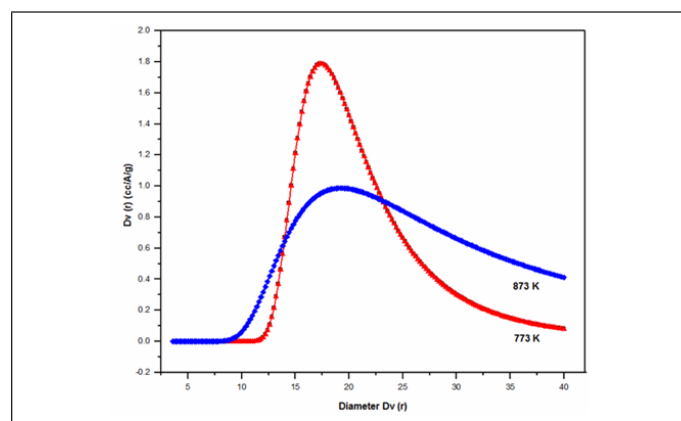


Figure 7: Pore size distribution at: 773 and 873K according to the Dubinin-Astakhov method.

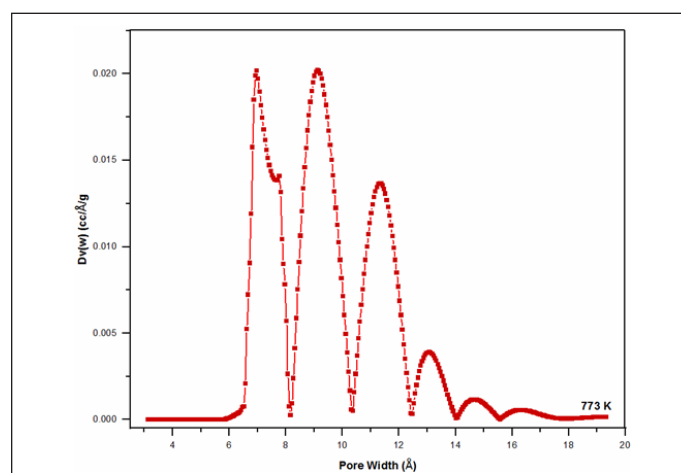


Figure 8: Pore size distribution of Si-Ti-Ni at 773K according to the Horváth-Kawazoe method.

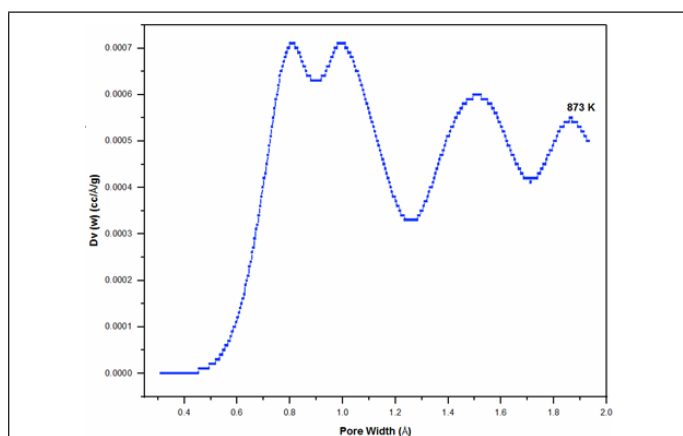


Figure 9: Pore size distribution of Si-Ti-Ni at 873K according to the Horváth-Kawazoe method.

Table 2: Porosimetry data of Si-Ti-Ni solids.

Sample	Temperature (K)	BET Surface Area (m ² /g)	Average Pore Diameter (nm) Method		
			BJH	DA	HK
Si-Ti-Ni	773	62.2	2.73	1.74	0.91
	873	28.2	3.40	1.92	0.99

The results for the ²⁹Si MAS NMR spectra of the Si-Ti-Ni solid sample calcined at 873K is observed in Figure 10. In order to compare the relative amounts of Q¹, Q², Q³ and Q⁴ species, we considered the chemical range -80 to -89.9ppm for Q¹, -90 to -99ppm for Q², -99.1 to -108.9ppm for Q³ and -109 to -120 for Q⁴ [35]. The deconvolution with accuracy of 1% was 3.2 % Q¹, 13.0 % Q², 49.9 % Q³ and 33.8 % of Q⁴.

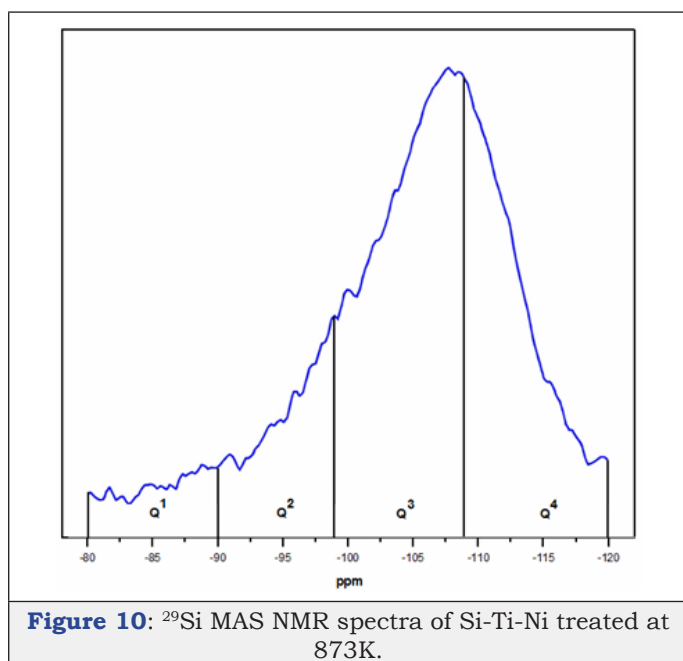


Figure 10: ²⁹Si MAS NMR spectra of Si-Ti-Ni treated at 873K.

Conclusion

The use of prehydrolysis of TEOS and the chelating agent acacH used to stabilize Ti ensure the homogeneity of the sols, gels, xerogels and oxides of SiO₂-TiO₂-NiO obtained up to 873K.

The sample can exhibit photocatalytic activity under atmospheric conditions according to the UV-Vis results. The homogeneity of the material was demonstrated by FTIR with the presence of the characteristic bands of the Si-O-Ni and Si-O-Ti bonds and their stability with respect to thermal treatment, these results indicate that a homogeneous solid structure was produced. The powders analyzed by X-ray diffraction were found to be amorphous even after thermal treatment at 873K. The morphology analyzed by SEM shown that is well defined; the samples maintain the shape and sizes at 773 and 873K. A porous material was obtained that combine micro and mesoporous still at 873K. ²⁹Si MAS NMR indicate that the sample contain 50 % of specie Q³.

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