

Quantification of Free Cyanide (CN⁻) by Volumetric Analysis in Synthetic Solutions of NaCN

Esmeralda Y García A¹, Ramiro Escudero G^{1*}, Rosa E Pérez S², Martín Reyes P³ and Roberto Guerra G⁴

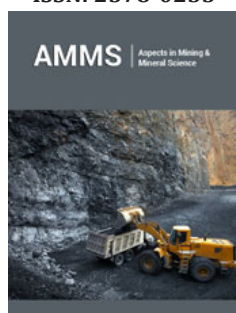
¹Institute of Research in Metallurgy and Materials, Mexico

²Pharmacobiology Faculty, Mexico

³Academic Area of Earth Sciences and Materials, Autonomous University of the State of Hidalgo, Mexico


⁴Chemical Engineering faculty, Michoacan University of San Nicolas de Hidalgo, Mexico

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***Corresponding author:** Ramiro Escudero G, Academic Area of Earth Sciences and Materials, Autonomous University of the State of Hidalgo, Mineral de la Reforma 42186, Pachuca, Hidalgo, Mexico

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Abstract

There are at least five standardized methods to determine cyanides in water. These procedures have certain limitations and must be applied according to the type or components in the liquid medium. What is clear is that each step of the method applied must be well understood to avoid introducing errors that could lead to the incorrect quantification of free cyanide in solution. An important application of one of the procedures is in mineral processing, specifically in the quantification of free cyanide in residual solutions, for example, during the leaching of gold ores with cyanide. In this work, unreacted cyanide was quantified with known concentrations of cyanide elements contained in synthetic solutions (simulating a pregnant residual solution). The free cyanide was quantified by the volumetric method based on the color change of the problem solution upon adding the titration reagent AgNO₃. Experimental results show that CN and the metal form the complex Me(CN)_x⁻, and the residual CN⁻, determined by the colorimetric technique, is satisfactorily quantified with an error of less than 3%; however, it is established that a limitation of this technique is the correct quantification of free cyanide if the CN⁻ is less than 0.001g/l. The correct calculation of cyanide (without reaching saturation) that must be added to ensure the dissolution of all the gold contained in a mineral, avoids cyanide passivation and excessive contamination of groundwater and soils.

Keywords: Cyanidation; Leaching; Cyanicides; Cyanide passivation; Free cyanide

Theory

There is little literature on the subject of standardized procedures applied to determine with some accuracy the cyanide in solution, which does not react after a leaching process, even in mining practice procedures are not applied to establish the amount of cyanide necessary to cyanidate the cyanide species and the gold contained in a gold-bearing ore. The addition of cyanide is based on empirical decisions. This fact is never associated with phenomena such as cyanide passivation and low gold recoveries [1]. NMX-AA-058-SCFI-2001 [2] and ASTM D2036-09 [3], are documents that describe standard test methods for cyanides in water. These include the quantification of cyanide species after distillation, cyanides amenable to chlorination by difference, weak acid dissociable cyanides and cyanides amenable to chlorination without distillation. Common interferences in the analysis for cyanide include oxidizing agents and sulfides, aldehydes, mainly. Aspects that are not considered in these communications are the sensitivity of the techniques, especially for the relatively high and low concentrations of cyanide in solution, in addition to human errors due to the visual assessment of the person applying the technique. In the case of the dissolution of gold and cyanide metals contained in a gold-bearing ore, the technique applied to quantify the unreacted (or residual) cyanide is the one mentioned above as weak acid dissociable cyanides, which involves the quantification of free cyanide in solution, by colorimetry.

Procedure for quantifying free cyanide (CN⁻) by volumetry or colorimetry

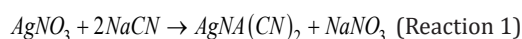
The weak acid dissociable cyanides procedure consists of the following steps:

- Preparation of the titrating reagent (AgNO₃) at 0.1 normal,
- Preparation of the KI reagent at 5% (v/v),
- Preparation of the solution with cyanide,
- Titration with silver nitrate,

The calculation of the free cyanide in solution is according to:

$$CN^-, g/l = \frac{(ml\ original\ solution)(0.0005308\ g\ CN)(ml\ added\ AgNO_3)}{(ml\ problem\ solution)(dilution\ factor)} \quad (\text{Equation 1})$$

From (Equation 1), the constant 5.308×10^{-4} corresponds to the grams of cyanide that are associated with 1ml of AgNO₃; in other words, one milliliter of silver nitrate reacts or identifies 5.308×10^{-4} grams of cyanide, according to the stoichiometric ratio of the following reaction.



Certainly, cyanide in solution can be empirically quantified by constructing calibration curves that relate the silver nitrate "consumed" or added, and the known cyanide added to the solution; that is, the grams of silver nitrate that stoichiometrically correspond to react with one gram of cyanide (98g NaCN/169.86g AgNO₃=0.576), for a certain dissolution factor of the sample with cyanide. Clearly, the limitation of this empirical quantification is that it does not consider the saturation factor of the solution with CN.

Difference between empirical and standardized methods

It is clear that the empirical method based on the development of calibration curves does not take into account the grams of silver nitrate contained in one liter of silver nitrate, nor does it consider the dilution factor:

$$1ml\ AgNO_3 \times \frac{1.7333\ g\ AgNO_3}{169.87\ g\ AgNO_3} \times \frac{98\ g\ NaCN}{169.87\ g\ AgNO_3} \times \frac{26.01\ g\ CN^-}{49\ g\ NaCN} \quad (\text{Equation 2})$$

Where the result is the cyanide saturation factor, which is equal to 0.05308g of CN⁻ (free cyanide). This constant is substituted into (Equation 1) and together with the dilution factor, generalizes the equation to determine the cyanide that did not react in solution. In this work, cyanide in solution is quantified using empirical calibration curves and applying the equation proposed by the standardized method, which considers the saturation factor of the solution with cyanide, regardless of the degree of dissolution of the analyzed sample.

Experimental Methodology

Materials and reagents

For the quantification of free cyanide by the volumetric technique, a 25ml burette, 100ml Erlenmeyer flasks, universal support, burette clamp, 500, 100 and 50 milliliters volumetric flasks and a 100 milliliters beaker were used. The chemical reagents used were Silver Nitrate (AgNO₃), Sodium Cyanide (NaCN), Sodium Hydroxide (NaOH), Potassium Iodide (KI), distilled water, Au, Cu,

Mg, Cu and Fe standards-all the above reagent grades.

Quantification of free cyanide in synthetic solutions without metals

Solutions with known concentrations of CN (0.05 to 0.25g) dissolved in distilled and deionized water were prepared. The pH of each sample was set at 11.5. To quantify the CN in solution, the procedure was applied according to the standards NMX-AA-058-SCFI-2001 and ASTM D2036-09.

Quantification of free cyanide in synthetic solutions with metals

Five cyanicidal elements (Au, Cu, Mg, Fe) were used to prepare synthetic solutions with known concentrations of these elements (Me_{added}). The quantification was carried out in unitary and binary synthetic solutions; each determination was carried out in triplicate. In the experiments with unitary solutions, the concentration of metals was set at 50ppm in 50ml of deionized water; in the case of binary solutions, the concentration of gold was maintained at 50ppm in 25ml of deionized water, and the rest of the metals were varied from 200 to 300ppm. The percentage of cyanide associated with metals varied from 0.002 to 0.13 (Metal/CN_{added} ratio from 0.04 to 5), depending on the cyanide concentration in the synthetic solutions. To prevent the formation of hydrocyanic acid, the pH of the synthetic solutions was kept at 11.5; this also ensures that the cyanide dissociated from NaCN will react with the cyanicidal metal.

Identification of CN⁻ metal complexes by UV-Vis technique

Each Metal-CN solution before free cyanide quantification was analyzed using the UV-Vis technique to identify the complex species formed for unitary and binary solutions. UV-Vis Spectroscopy equipment, Perkin Elmer brand, model Lambda BIO Series 24117, was used at 200 to 800nm wavelengths.

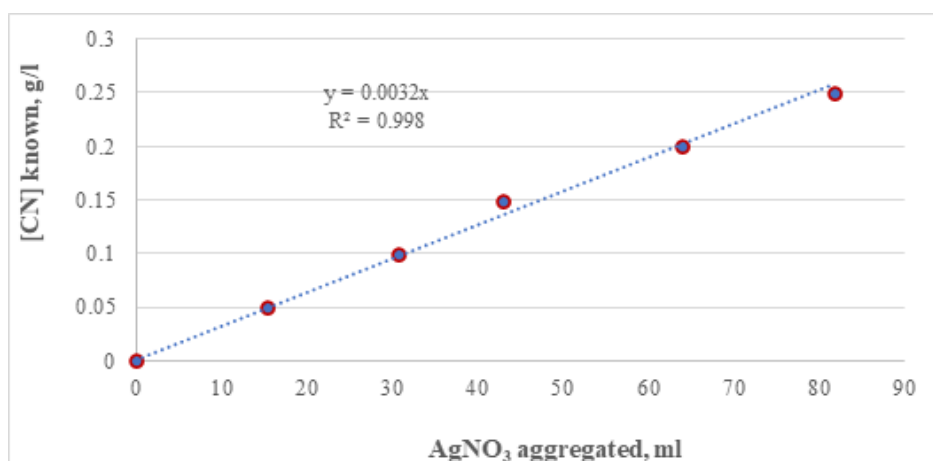
Result and Discussion

Results of free CN⁻ quantification, empirically through calibration curves

Figure 1 shows the results of CN⁻ quantification by constructing calibration curves, for a dilution factor of 1.0. From the figure above, it is established that the concentration of cyanide in solution can be quantified if the milliliters of silver nitrate added during the colorimetric test are known; this applies to a dissolution factor of 1.0 and the CN range included in this test ([CN] much longer than 0.001g/l). It should be noted that some deviation from linearity is observed for the known minimum and maximum CN values. The equation shown in Figure 1 indicates that the concentration of cyanide in solution can be empirically determined by multiplying the milliliters of silver nitrate by the factor 0.0032. Applying the above relationship to the known values of CN, a certain deviation or error is observed, as the cyanide concentration decreases, as shown in Table 1. This deviation is due to the fact that the relationship between cyanide and silver nitrate is not always linear, this deviation is due to the fact that the relationship between cyanide and silver nitrate is not always linear, as shown in later paragraphs.

Table 1: [CN] known and calculated according to the equation included in Figure 1.

AgNO ₃ added, ml	[CN] known, g/l	[CN] calculated, g/l
0	0	0
15.4	0.05	0.041
30.7	0.1	0.081
43	0.15	0.146
63.95	0.2	0.197
81.7	0.25	0.248

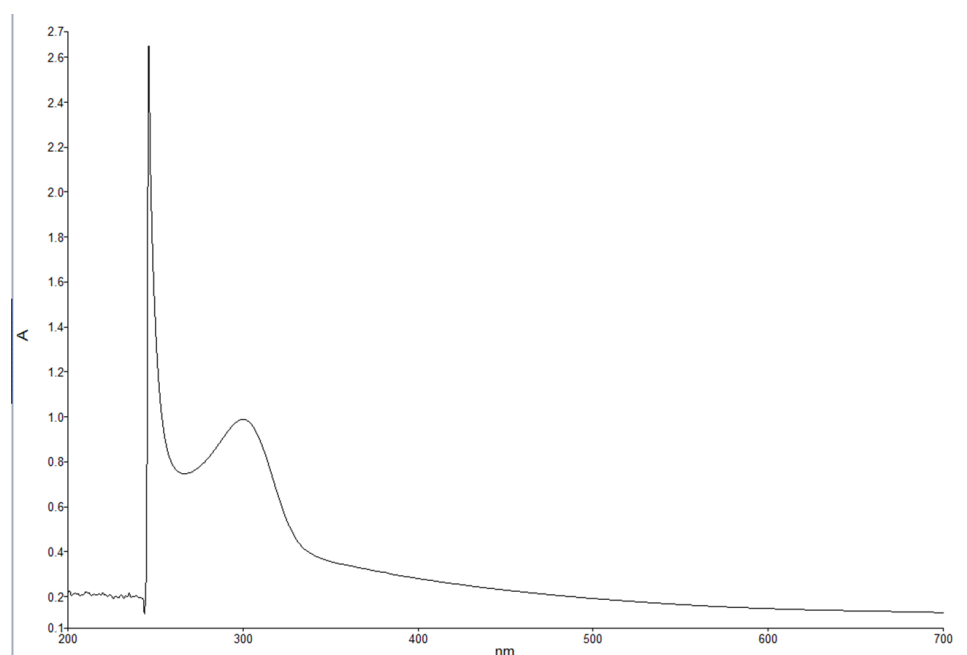
**Figure 1:** Calibration curve for the data with known concentration of CN in distilled water.

Results of free CN⁻ quantification by volumetry. unitary and binary solutions

Identification of CN-metal complexes by UV-Vis technique:

The solutions analyzed by this technique show evidence of the formation of the $Me(CN)_2^-$ complexes for the metals Au, Ca, Mg, and Cu, while for Iron, the species $Fe(CN)_6^-$ —was identified. Its

characteristic position at the corresponding wavelengths coincides with those reported in the literature [4-10]. An example of the spectra obtained is shown in Figure 2, which corresponds to one of the solutions with Mg. From the identification of the formation of metal complexes with cyanide, it is established that the CN determined by the volumetric technique is the residual or free cyanide, which is the one that did not react with the metals (CN⁻).

**Figure 2:** UV-Vis spectrum of the solution with the mixture of CN and Mg in distilled water.

Results of free CN^- quantification by volumetry. All solutions

The results of free cyanide quantification by the volumetric technique in both unitary and binary solutions are presented in a previous communication [11]. By including in a single figure all the $\text{Me}/\text{CN}_{\text{added}}$ ratios for all solutions, unitary and binary, the result is as shown in Figure 3. The above figure shows that all the relationships fit reasonably with the same function, which allows establishing the concentration of free cyanide for any concentration of cyanicidal metal and the cyanide added to the aqueous system. By knowing

the concentration of cyanicidal metals in the system, it is possible to determine the quantity of cyanide that must be added so that the free cyanide is less than or close to 0.001g/l , which will help to avoid excess added cyanide, which can promote the passivation of the cyanidation reactions, as well as the contamination of soils and groundwater. Due to the shape of the curve in the relationship shown in Figure 3, it is established that a limitation of this technique is the adequate determination of free cyanide if the CN^- is less than 0.001g/l and in any case, the quantification must be carried out in aliquots with a certain dilution factor less than 1.0.

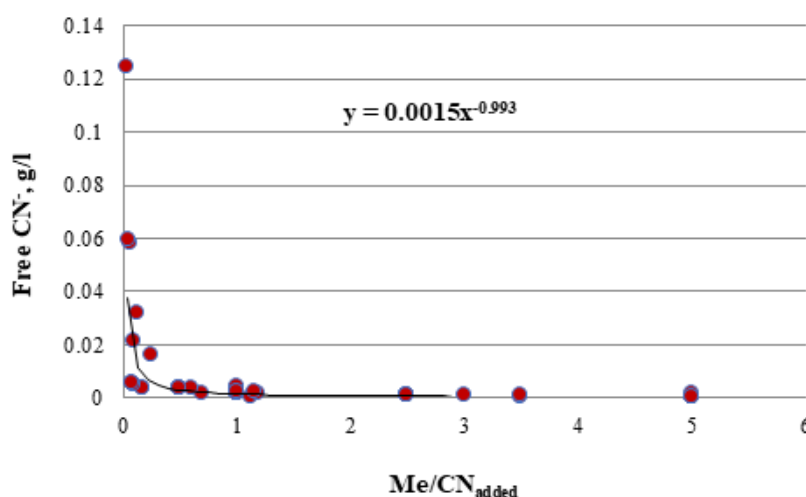


Figure 3: Free CN^- quantification results for all $\text{Me}/\text{CN}_{\text{added}}$ ratios tested in this work.

Conclusion

After applying the standardized method of dissociable cyanides in weak acids to determine free or residual cyanides in water, the following conclusion is derived: All the $\text{Me}/\text{CN}_{\text{added}}$ ratios included in this research work, reasonably adjusted to the same function that allows establishing the g/l of free cyanide in the residual solution once the cyanide reacts with the cyanicidal metals contained in the reaction system. This conclusion leads to the assertion that it is possible to avoid the excessive addition of cyanide, which inhibits the dissolution of cyanide species, passivating the reactions between cyanide and cyanide metals contained, for example, in a mineral, as well as the high contamination of groundwater and soil. A limitation of this technique is proposed when the concentration of free cyanide is less than 0.001g/l ; it is recommended that the quantification should be carried out in aliquots with a certain dilution factor less than 1.0.

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