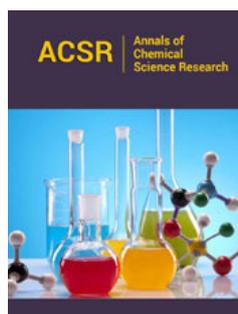


# Thermal Expansion Behavior of the $\text{AlPO}_4$ -5 Molecular Sieve – High Temperature XRD Studies

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## Abstract

High temperature X-ray diffraction studies have been carried out on calcined  $\text{AlPO}_4$ -5 molecular sieve in the temperature range 298-673K in order to study the thermal expansion behavior of this material. Rietveld refinement analysis of  $\text{AlPO}_4$ -5 structure against the powder X-ray diffraction data collected at different temperature were carried out to derive the unit cell dimensions. Unit cell volume increases upto 373K and then remains nearly constant upto 523K and then decreases marginally. The material exhibits a complex thermal behavior viz, it expands initially upto 523 K and then contracts. The strength of expansion is greater than the strength of contraction.

**Keywords:** Microporous materials; X-ray diffraction; Thermal expansion

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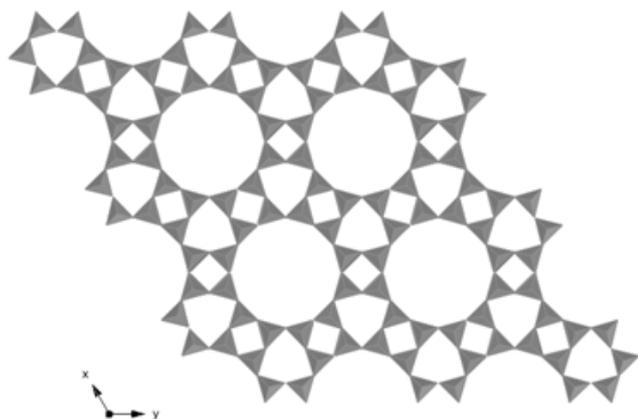
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## Introduction

Generally, materials expand on heating and shows positive thermal expansion coefficients. The materials, which show negative coefficients of thermal expansion (NTE) upon heating, are reported in the literature [1]. This phenomenon arises due to the secondary structural or dynamic mechanisms taking place during heating that makes the normal thermal expansivity of chemical bonds ineffective. This phenomenon is due to the rotation of the polyhedra due to the thermal expansion of certain bonds in one or two dimensions in some cases and is also due to the transverse thermal motion of two-coordinated cation/anion. Compounds having two-coordinated cations in their structure are very rare.  $\text{Cu}_2\text{O}$  is one of the examples of this type, which shows NTE below room temperature (RT) and positive thermal expansion above RT. The other oxidic materials, which show NTE, are microporous materials encompassing silicate zeolites and aluminophosphates. Zeolitic and Aluminophosphate ( $\text{AlPO}_4$ ) material show negative thermal expansion at high temperature due to the transverse thermal motion of the two-coordinated oxygen atoms and this dynamic rocking of essentially rigid polyhedra may be responsible for their thermal behavior [2].

The limited work has been conducted on the thermal expansion behavior of microporous alumino-phosphate materials as compared to their structural studies [3,4]. As these materials have been used as catalysts in various chemical and petrochemical industries, it is necessary to study the thermal expansion behavior of these materials within their operational temperature range (298-673K). We recently reported the thermal expansion behavior of silica polymorph of Mobil Five (MFI) molecular sieve and effect of heteroatom substitution on its thermal expansion behavior [5-8]. In the present work, we have studied the thermal

behavior of  $\text{AlPO}_4\text{-5}$  molecular sieve (Figure 1) as a function of temperature using high temperature X-ray diffraction (HTXRD) technique in the temperature range 298-673K. Rietveld refinement of the X-ray powder patterns was carried out to extract the values of unit cell parameters, which were used to calculate the thermal expansion coefficients.



**Figure 1:** Structural view of  $\text{AlPO}_4\text{-5}$  along the 'c' direction.

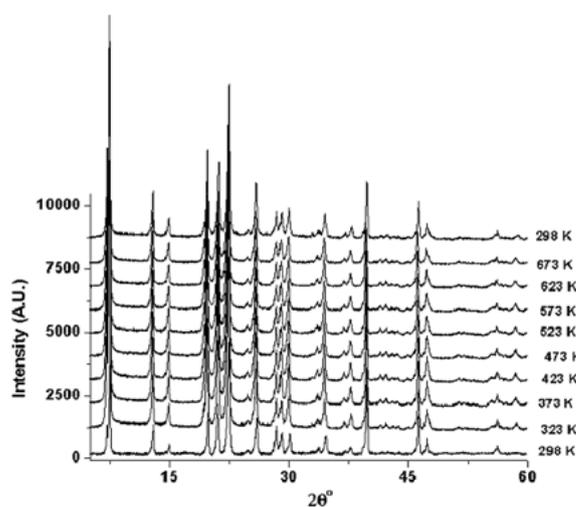
## Experimental

Synthesis of the  $\text{AlPO}_4\text{-5}$  molecular sieve under study was carried out using the procedure described elsewhere [9]. Obtained powder was calcined at 600 °C in air to remove template inside the pores. The phase purity of the prepared sample was checked using powder X-ray diffraction technique. The experimental set up and the optics used for HTXRD data collection were identical as reported elsewhere [8]. A heating rate of 10K min<sup>-1</sup> and a soak time of 10min were applied. Powder X-ray diffraction patterns were collected in the temperature range 298-673K on the Philips X'Pert Pro 3040/60 diffractometer equipped with Anton Parr HTK 1600 attachment under static air environment. A small amount of sample was mounted on a platinum strip, which serves as the sample stage as well as the heating element. A Pt/Rh -13% thermocouple spot-welded to the bottom of the stage was used for measuring the temperature. Data was collected in the 2θ region 5-60° in the continuous mode with a step size of 0.0167 and a time 20 s/step using Ni filtered Cu Kα radiation ( $\lambda=1.5406\text{\AA}$ ) and X'celerator as detector. Diffraction patterns were collected at every 50K interval from 323 to 673K. Bragg-Brentano geometry was employed.  $\alpha\text{-Al}_2\text{O}_3$  standard (NIST, Gaithersburg, USA) was used for the calibration of the high temperature stage. The actual sample temperature was confirmed by comparing thermal expansion coefficients of Pt with its known values. Rietveld refinement [10] analysis of  $\text{AlPO}_4\text{-5}$  structures against the powder X-ray diffraction data collected at different temperature were carried out to derive the structural changes as function of temperature. The GSAS [11] package and the EXPGUI graphical interface [12] were used for Rietveld

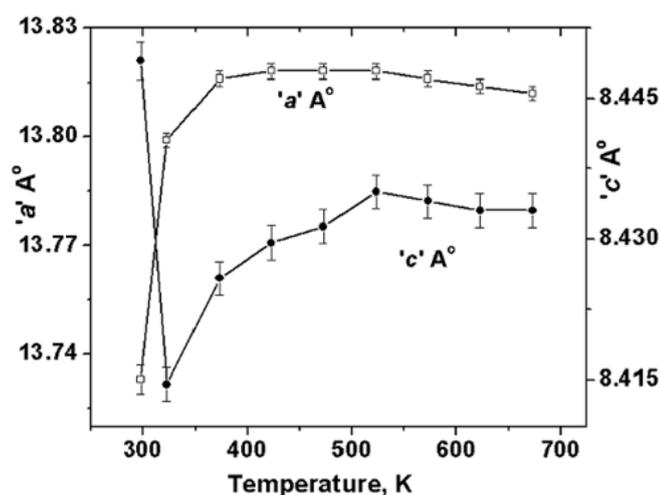
refinement, which allows proper treatment of the instrumental aberration parameters, such as the goniometer shift and the sample displacement parameters. The starting atomic coordinates for the  $\text{AlPO}_4\text{-5}$  in the hexagonal symmetry (space group P6cc (No. 184)) were taken from literature [13]. The pseudo-Voigt peak profile function was chosen, and the peaks were truncated at 0.01% of the peak maxima. Background was refined with a Chebyshev polynomial function. An overall scale factor, the cell parameters, and the sample displacement parameter were simultaneously refined. While the thermal expansion coefficient along the three crystallographic directions a, b and c were calculated for all the scans using the formulae described in literature [8].

## Results and Discussion

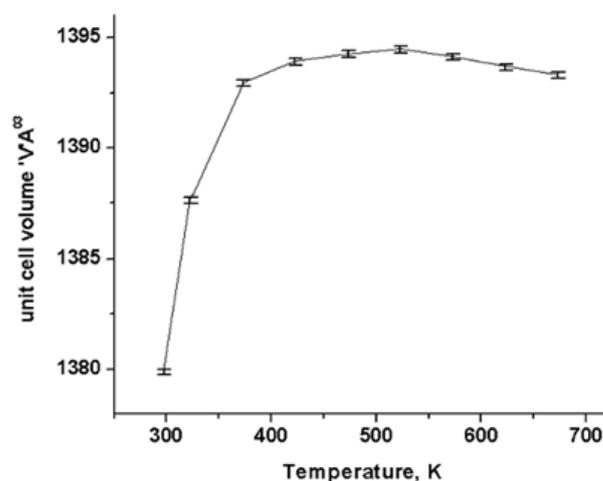
Powder X-ray diffraction pattern (not shown here) of calcined  $\text{AlPO}_4\text{-5}$  confirmed the sample to be single-phase material without any impurity phases. Figure 2 shows the multiple plots of HTXRD patterns of  $\text{AlPO}_4\text{-5}$  in the temperature range 298-673K at intervals of 50K from 323-673K. Peaks appearing at  $2\theta=39.75^\circ$  and  $46.35^\circ$  are the (111) and (002) reflection of Pt sample holder respectively. The unit cell parameters a, c and the unit cell volume V of  $\text{AlPO}_4\text{-5}$  at various temperatures are shown in Figure 3,4 respectively. The error bars shown are according to estimated standard deviation (esd) from the Rietveld refinement, which corresponds to 95% confidence level. The thermal expansion coefficients calculated for different temperature ranges are given in Table 1. The values in Table 1 clearly show that there is negative thermal expansion along the 'c' axis within temperature range 298-323K. Although the material exhibits a very strong positive thermal expansion along 'a' axis ( $\alpha_a=27.51\times 10^{-6}\text{K}^{-1}$ ) and a negative thermal expansion along 'c' direction ( $\alpha_c=-7.36\times 10^{-6}\text{K}^{-1}$ ), yet the overall volume thermal expansion is positive and very strong ( $\alpha_V = 48.02\times 10^{-6}\text{K}^{-1}$ ) in the temperature range 298-523K.



**Figure 2:** Multiple plot of XRD patterns as a function of temperature.



**Figure 3:** Variation of unit cell parameters 'a' and 'c' as a function of temperature.



**Figure 4:** Variation of unit cell volume as a function of temperature.

**Table 1:** Thermal expansion coefficients of  $\text{AlPO}_4\text{-5}$  molecular sieve in different temperature range.

Temperature Range	' $\alpha_a$ ' ( $\times 10^{-6}$ )	' $\alpha_c$ ' ( $\times 10^{-6}$ )	' $\alpha_v$ ' ( $\times 10^{-6}$ )
298-323	192.22	-163.33	224.66
323-373	24.64	28.52	76.39
373-423	2.89	9.49	13.78
423-473	0.00	2.37	14.35
473-523	0.00	4.74	3.01
523-573	-2.89	-2.37	-8.17
523-623	-2.89	-2.37	-8.17
523-673	-2.89	-1.58	-7.26

This initial expansion can be explained on the basis of the unfolding of polyhedrons comprising the structure, which may attain the saturation at 523K and after that it may contract due to the transverse thermal vibration of the bridging oxygen atoms in the Al-O-P bonds. In the temperature range 523-673K, the material exhibits overall negative thermal expansion. The thermal expansion coefficients along 'a' and 'c' axis are  $\alpha_a = -2.89 \times 10^{-6} \text{K}^{-1}$ ,  $\alpha_c = -1.58 \times 10^{-6} \text{K}^{-1}$  respectively, and the volume thermal expansion coefficient is  $\alpha_v = -7.26 \times 10^{-6} \text{K}^{-1}$  (Table 1). The negative thermal expansion exhibited by this material is due to the transverse thermal vibration of the bridging oxygen atom. The contraction of the calcined  $\text{AlPO}_4\text{-5}$  material may originate from the availability of the empty cavities in the framework structure. With the aid of lattice dynamic calculations Tschaufesser and Parker [14] have predicted a correlation between negative thermal expansion and the nature of the channel systems. All molecular structures with a highly porous framework and two- or three-dimensional channel system should show negative thermal expansion according to Giddy et al. [15], which seems to result from the structural expansion in the space available in the pores and channels, on heating. These theoretical predictions, however, fail to explain the initial positive thermal expansion observed in our study. This study revealed a sharp

negative thermal expansion of a c-axis in the studied temperature range. These results are similar to that observed by Park et al. [3] except some differences in magnitudes and the temperature range.

## Conclusion

HTXRD studies on  $\text{AlPO}_4\text{-5}$  molecular sieve reveals a complex thermal behavior in the temperature range 298-673K studied. In the temperature range 298-523K, the lattice thermal expansion is very strong and positive ( $\alpha_v = 48.02 \times 10^{-6} \text{K}^{-1}$ ) and in the range 523-673K, it is negative ( $-7.26 \times 10^{-6} \text{K}^{-1}$ ). These negative thermal expansion properties may find application in making electronic materials having zero thermal expansion.

## Acknowledgement

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